

ABSTRACT OF THE DISCLOSURE

[00045] A locator stud including a shank and a flange portion integral and coaxially aligned with the shank and a bearing surface between the shank and the flange portion, a method of installation in a panel, including forming an opening in the panel, inserting the flange portion into the panel opening and driving a plunger having an opening receiving the shank, a first annular die surface deforming the bearing surface radially outwardly and a second projecting annular die surface deforming the panel radially inwardly into a concave outer surface of the flange portion and wherein the panel of the locator stud and panel assembly includes a V-shaped depression surrounding the locator stud.